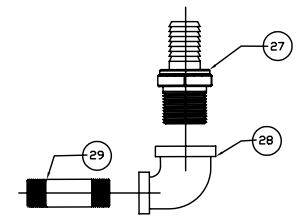


NOTE:

1. (*) INCLUDED IN NEEDLE REPAIR KIT PART NUMBER KC-153

2. (***) INCLUDED IN TIP REPAIR KIT PART NUMBER KC-154

TYPICAL PLUMBING ON BEAD GUNS



ITEM	QTY	PART NO	DESCRIPTION
1	1	KC-593B	BEAD GUN
1A	1	KC-119	FRAME
*	2	KC-110	NEEDLE PACKING (SET OF 2)
3	1	KC-109	PACKING NUT
4	1	KC-111	PACKING GLAND COVER
5	1	KC-113	TRIGGER PIN
*	6	KC-106	NEEDLE
7	1	KC-104	SPRING GUIDE
8	1	KC-102	LOCKING NUT
9	1	KC-101	ADJUSTING SCREW
*	10	KC-103	SPRING, NEEDLE
11	1	KC-105	NEEDLE ADJUSTMENT STOP
12	1	KC-114	SPRING COTTER PIN
13	1	KC-112	TRIGGER
14	1	KC-115	DIAPHRAGM PLATE & PIN
15A	1	H-2008	NIPPLE, BRASS, 1/4 X 1/4 NPT
15B	1	KQH07-35S	PUSH LOCK FITTING, 1/4T X 1/4P
16	8	KC-118	DIAPHRAGM SCREWS
*	17	KC-116	DIAPHRAGM
18	1	MB-47	LOCATING PIN
*	19	AV-1	GASKET, FLUID TIP
20	1	KC-117	DIAPHRAGM COVER
**	21	KC-502	BEAD DEFLECTOR PLATE (FIN)
**	22	AV-11	RETAINING NUT, KNURLED
**	23	KC-501	BEAD NOZZLE W/ SET SCREW
*	24	WV-1115-SS	FLUID TIP 11/64
25	1	WV-94	ADAPTER, FLUID TIP
26	1	F-02500820	PLUG SQ HD 1/4" NPT
27	1	125 HBL-12-12	BARB, 3/4" NPT X 3/4" BRASS
28	1	F-07500590-BK	ELBOW, 90 DEG. 3/4" X 3/8" REDUC.
29	1	F-03750630-BK	NIPPLE, 3/8" NPT X 2"

TOLERANCES UNLESS OTHERWISE SPECIFIED:
 Angular ±2°
 Fractional ±1/16"
 .X= ±.1
 .XX=±.01
 .XXX=±.005
 .XXXX=±.0015

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 Since 1937

DRAWN BY
 CDW
 APPROVED BY

DATE
 5-25-10
 DATE APPROVED

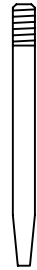
TITLE:
 KC-593B
 DESCRIPTION:
 STRIPING GUN B

DWG NO./PART NO.
 KC-593B
 SCALE: N/A
 SIZE: A
 PAGE #: 1-2
 REV: A

NEEDLE REPAIR KIT PART
NUMBER KC-153



KC-110
NEEDLE PACKING (SET OF 2)
QTY-1



KC-106
NEEDLE, STAINLESS STEEL
QTY-1



KC-103
SPRING, NEEDLE
QTY-1



KC-116
DIAPHRAGM
QTY-1



AV-1
GASKET FLUID TIP
QTY-1



WV-1115-SS
FLUID TIP 11/64
QTY-1

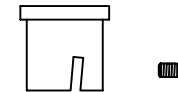
TIP REPAIR KIT PART
NUMBER KC-154



KC-502
BEAD DEFLECTOR PLATE (FIN)
QTY-1



AV-11
RETAINING NUT, KNURLED
QTY-1



KC-501
BEAD NOZZLE W/ SET SCREW
QTY-1

TOLERANCES UNLESS
OTHERWISE SPECIFIED:
Angular $\pm 2^\circ$
Fractional $\pm 1/16'$
.X = ± 1
.XX = ± 0.1
.XXX = ± 0.005
.XXXX = ± 0.0015

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DRAWN BY
CDW

DATE
7-14-10

APPROVED BY

DATE APPROVED

TITLE:

KC-593B

DESCRIPTION:

KC-153/KC-154 REBUILD KITS

DWG NO./PART NO.

KC-593B

SCALE:
N/A

SIZE:
A

PAGE #:
2-2

REV:
A